









Technical References, Cross Section Profiles

	DESCRIPTION	APPLICATION
	Standard chip flute	for steel processing type N
	Open chip flute	for brass type H
	Reversed back	for aluminium processing type W
	Double margin	for spot drilling and drilling out, exact guidance in drilling bush using 4 chamfers
	Subland drill	
	Subland reamer	for simultaneous drilling and reaming
	Counter sink	
	Subland countersink	